

DECLARATION OF CONFORMITY, UPM PLYWOOD

No. UPM024CPR

1. Unique identification code of the product-type:
Structural spruce plywood, 12–30 mm
2. Intended uses:
For internal use as a structural component in dry conditions, EN 636-1
For protected external use as a structural component in humid conditions, EN 636-2
3. Manufacturer:
WISA®
UPM Plywood Oy
P.O. Box 203
FI-15141 Lahti, Finland
www.wisaplywood.com
4. Authorized representative
UPM Wood Material (UK) Limited
Rutherford House, First Floor, Warrington Road, Birchwood
Warrington, Cheshire
WA3 6ZH
United Kingdom
5. System of AVCP:
AVCP system 1
- 6a. Harmonised standard:
EN 13986:2004 + A1:2015
EN 13501-1+A1

Notified body:

CATG Ltd No. 1245 has performed the initial inspection of the manufacturing plant and a factory production control and continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control 1245-CPR-5003A.

7. Declared performance:

Essential characteristics	Performance	Harmonised standard
Point load strength and stiffness	NPD	EN 13986:2004+A1:2015
Racking resistance	Calculation according to EN 1995-1-1	
Impact resistance	NPD	
Water vapour permeability μ	Wet 66, dry 190	
	Mean density 460 kg/m ³	
Release of formaldehyde	E1	
Content of pentachlorophenol (PCP)	≤ 5 ppm	
Airborne sound insulation	NPD	
Sound absorption α	0,10/0,30	
Thermal conductivity λ	0,13 W/mK	
Embedment strength	Calculation according to EN 1995-1-1	
Air permeability	NPD	
Bonding quality (acc. to EN 314-2)	Class 3	
Biological durability	Use class 2	

Reaction to fire			
End use condition ⁽⁶⁾	Minimum thickness (mm)	Class ⁽⁷⁾ (excluding floorings)	Class ⁽⁸⁾ (floorings)
Any ⁽⁵⁾	12	B-s1, d0	B _{fl} -s1

Veneered, phenol- and melamine-faced panels are included for class excl. floorings.

⁽⁶⁾ A vapour barrier with a thickness up to 0,4 mm and a mass up to 200 g/m² can be mounted in between the wood-based panel and a substrate if there are no air gaps in between.

⁽⁷⁾ Class as provided for in Table 1 of the Annex to Decision 2000/147/EC.

⁽⁸⁾ Class as provided for in Table 2 of the Annex to Decision 2000/147/EC.



Nominal thickness		12	15	18	21	24	27	30
Number of plies		5	5	7	7	9	9	11
Essential characteristics			Performance					
Characteristic bending strength N/mm²	f _m	22,8	23	20,4	18,9	19,4	19,3	18,7
	f _{m⊥}	11,4	11,2	13	14,3	13,1	13,8	13,3
Characteristic compression strength N/mm²	f _c	17,4	17,5	16,7	16,0	17,0	15,5	17,2
	f _{c⊥}	12,6	12,5	13,3	14,0	13,0	14,5	12,8
Characteristic tension strength N/mm²	f _t	10,5	10,5	10	9,6	10,2	9,3	10,3
	f _{t⊥}	7,5	7,5	8	8,4	7,8	8,7	7,7
Mean MOE in bending N/mm²	E _m	9123	9201	8170	7547	7751	7702	7479
	E _{m⊥}	2876	2799	3830	4453	4249	4298	4521
Mean MOE in compression and tension N/mm²	E _{t,c}	6968	7013	6682	6408	6800	6182	6868
	E _{t,c⊥}	5032	4987	5318	5592	5200	5818	5132
Char. panel shear N/mm²	f _v	3,5			3,5			
	f _{v⊥}	3,5			3,5			
Mean MOR in panel shear N/mm²	f _r	1			1			
	f _{r⊥}	0,6			0,8			
Mean MOR in panel shear N/mm²	G _v	350			350			
	G _{v⊥}	350			350			
Mean MOR in planar shear N/mm²	G _r	50			50			
	G _{r⊥}	30			30			
Strength and stiffness under point load	NPD							
Impact resistance	NPD							
k _{mod} and k _{def} values according to EN 1995-1-1								

Harmonised standard EN 13986:2004+A1:2015

Harmonised standard EN 13986:2004+A1:2015

The performance of the product identified above is in conformity with the set of declared performances. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Lahti, Finland, January 1st, 2023

Riku Härkönen, Product Manager
UPM Plywood